

5/25

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	23293
<b>Description:</b> Tube Assembly		<b>Part Number:</b>	D3298-001
<del>RF 04.11.25</del> RF 04.10.13 Dwg: D3298 Rev. A1-A2 PAGE 2 <del>RF 05.05.19</del>		<b>Qty:</b>	20
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty												
1	DC	Issue Traveler	[Signature]	05.05.20	20												
2	GA	Cut tube to length as per Dwg D3298 Material: 6061-T6 (WW-T-700/6) tubing Ø0.375" x 0.035" wall (M6061T6T0.375W.035) Identify as D3298-001 Batch: <u>M17666</u>	2	05.06.01	20												
3	GA	Bend tube as per template D3298-001T1 & Dwg D3298	2	05.06.01	20												
4	GA	Flare end as per Dwg D3298. Ensure that sleeves and coupling are installed first Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>2</td><td>AN818-6D</td><td>Coupling Nut</td><td><u>M17137</u></td></tr><tr><td>2</td><td>MS20819-6D</td><td>Sleeve</td><td><u>M17137</u></td></tr></table>	Qty	Part Number	Description	Batch	2	AN818-6D	Coupling Nut	<u>M17137</u>	2	MS20819-6D	Sleeve	<u>M17137</u>	2	05.06.05	19
Qty	Part Number	Description	Batch														
2	AN818-6D	Coupling Nut	<u>M17137</u>														
2	MS20819-6D	Sleeve	<u>M17137</u>														
5	QC5	Inspect work to Step 4	SB	05/08/03	19												
6	ST	Identify and Stock <i>Identify with Part: Batch # using AFenmarkit FINE POINT MARKER</i>	[Signature]	05.08.03	20												
7	AC	Cost / part <u>9.25</u>	505	05.08.09	20												
8	DC	Close W/O <u>10.14</u> Inspect Level 21	[Signature]	05/08/04	20												

Rev	Date	Change	Revised By	Approved
A	04.09.02	New issue	KJ/JLM	<i>[Signature]</i>

**RELEASED**  
*[Signature]* 05/04/05.07

**UNDER REVIEW**  
 05.05.06 *[Signature]*  
 CANCEL  
 05.05.19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: LD Date: 05/08/04

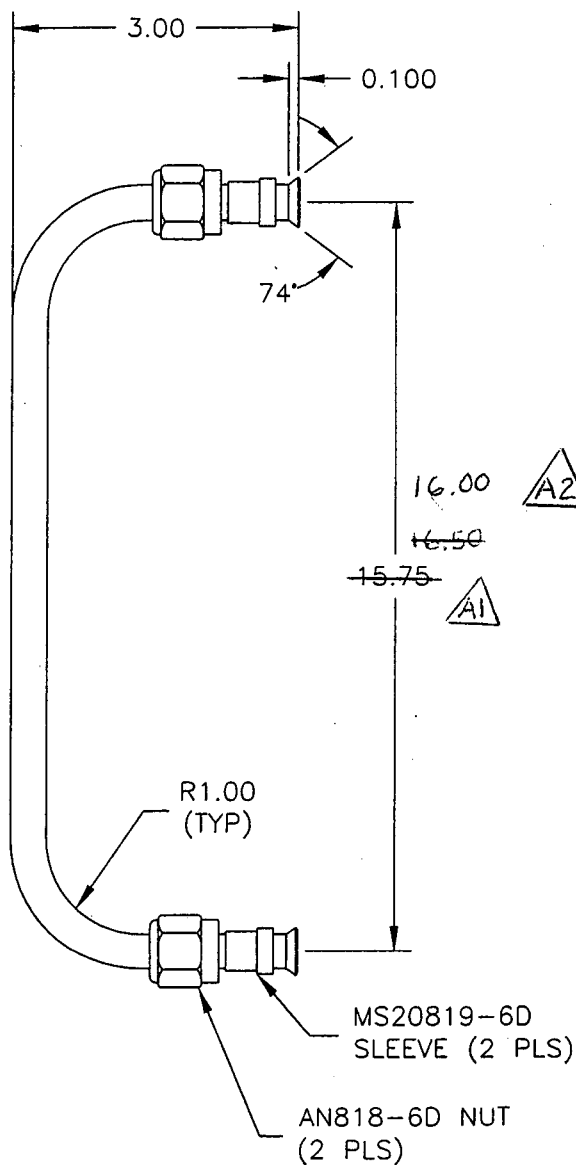
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN DF	DRAWN BY DF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3298	REV. A SHEET 2 OF 7
DATE 04.07.06		TITLE TUBE ASSEMBLIES	SCALE NTS

RELEASED  
04.09.09 [Signature]



D3298-001

WORK ORDER  
NO. 23293

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

May 12, 2005  
04:28 pm

Work Order No : 0023293  
Project Name : D3298-001  
Project For : WK525  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3298-001  
Description : Tube Assembly 25"  
Manufactured : Yes  
Amount Req'd : 20  
Amount Done : 0  
Start Date : 05-12-05  
Est Finish Date : 06-23-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
=====					
Burden :	0.00	0.00	0.00		
=====					
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00